

Lessons Learned Through Commissioning and Analyzing Data From Ethernet Network Installations

D. Dolezilek and J. Dearien
Schweitzer Engineering Laboratories, Inc.

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D. DOLEZILEK and J. DEARIEN
Schweitzer Engineering Laboratories, Inc.
USA
dave_dolezilek@selinc.com

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1 INTRODUCTION

Ensuring the correct setting and installation of Ethernet networks used for communications-assisted protection, safety, and automation is critical. Reconfiguration algorithms must detect internal network faults, enable hot-standby links, and redirect data flows, while remaining secure against delaying or damaging Ethernet packets. The ability to use shared bandwidth and to multipurpose Ethernet connections on microprocessor-based relays, controllers, and other digital devices has simplified physical installations, while complicating device settings and configuration. Many of these sensors, controllers, and communications network devices include better commissioning features and standalone tools than those available with older, traditional, standalone relays and devices. However, installation and commissioning remain complicated when the features and tools are not used or understood.

Installation and settings errors continue to be widespread, implying a need for more rigorous commissioning tests. IEC/TR 61850-90-4 network engineering guidelines [1] and other technical references describe the need to perform specific and measurable performance tests of Ethernet networks as part of each network design verification, then during factory acceptance tests, and finally at site acceptance.

Even with greater commissioning effort, occasional communications problems develop over time. These problems can best be resolved by analyzing application and communications performance data stored within the digital devices. In the interest of reducing communications misoperations, this technical paper shares practical lessons learned through experience with troubleshooting, diagnosing, and correcting in-service Ethernet networks. These examples are important for all users and designers of Ethernet communications to review because they represent mistakes that are easy to make, hard to diagnose, and difficult to correct after the fact.

2 DIGITAL SIGNALING TRANSMISSION, TRANSFER, AND TRANSIT TIME REQUIREMENTS

Digital signal transmission time describes the time between the detection of signal status change of state in a publisher device, the subsequent publication of this signal in a digital message, and finally the recognition of that change of state in the logic in the receiver device. The transfer time specified

for an application is the time allowed for a signal or data exchange to travel through a communications system. IEC 61850-5 describes transfer time, shown in Figure 1, as the time between the action of communicating a value from the logic processing of one device to the logic processing within a second device as part of an application [2]. Transfer time includes the transit time and the time it takes to execute the communications-processing algorithm which encodes the message in the source physical device (PD) and decodes the message in the destination PD. The transit time is the time it takes for the message to travel through the communications network.

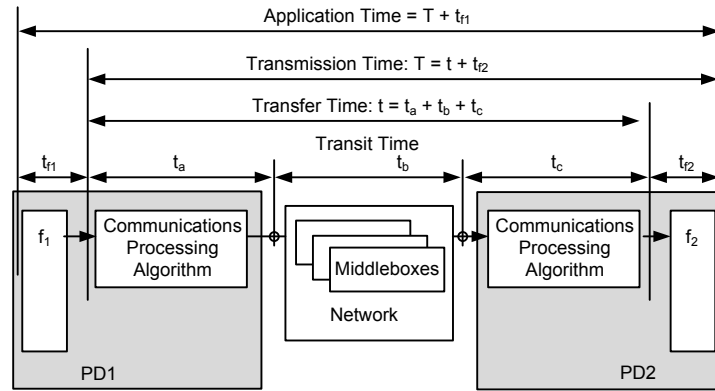


Figure 1: Application, transmission, transfer, and transit time based on IEC 61850-5

IEC/TR 61850-90-4 network engineering guidelines clarify performance requirements and test requirements. Of note, they simplify the discussion of transfer time requirements by documenting time classes for different types of messages and their associated transfer times, as shown in Table 1. These guidelines allow network engineers to accurately specify and design local-area networks (LANs) to satisfy a transfer time class without needing to understand the underlying protection and automation applications [1].

Transfer Time Class	Transfer Time	Application Example
TT0	>1,000 ms	Files, events, and log contents
TT1	1,000 ms	Events and alarms
TT2	500 ms	Operator commands
TT3	100 ms	Slow automatic interactions
TT4	20 ms	Fast automatic interactions
TT5	10 ms	Releases and status changes
TT6	3 ms	Trips and blockings

Table 1: IEC 61850 transfer time requirements [1]

The IEC/TR 61850-90-4 network engineering guidelines technical report defines latency of communication as the delay between the instant that data are ready for transmission and the moment they have been completely received at their destination(s) [1]. IEC 61850-5 describes the traffic recommendations specific to IEC 61850 [2]. It does not identify the other necessary traffic on the IEC 61850 Ethernet network for maintenance, telephony, video surveillance, and so on.

TT0 through TT6 in Table 1 illustrate time classes that satisfy different types of applications within a multipurpose communications network using protocols including those within the IEC 61850 standard. The IEC 61850 transfer time requirement for digital signals as part of a communications-assisted protection scheme is identified as TT6 in Table 1. IEC 60834 requirements for security, reliability, and dependability are met if the system meets the 3-millisecond transfer time 99.9999 percent of the time and has a delay no longer than 18 milliseconds for the remainder [3].

Questions that must be answered by engineers and technicians during design and commissioning include the following:

1. How do I verify that the Ethernet switches are configured properly for the signal message parameters?
2. How do I validate the time duration between a power system event and a subsequent mitigation reaction in a remote intelligent electronic device (IED)—representing the total signal application time—via an Ethernet signal application?
3. How do I validate the transmission time duration between the detection of an event in one IED and a subsequent mitigation reaction in a second IED?
4. How do I validate the transfer time duration between the publishing of a message in one IED and subsequent message processing in a second IED?
5. How do I validate the transit time duration of message delivery between IEDs?
6. How do I verify the impact of failure and reconfiguration on a hot-standby Ethernet network path for each of the previous questions?
7. Will the signal channel be affected if I expand the network?
8. How do I verify that all published Generic Object-Oriented Substation Event (GOOSE) messages are getting to each destination?

For each of these questions, network, protection, and automation engineers often ask: How would I know during the design phase? How would I know during a factory acceptance test? How would I know during on-site commissioning? How would I know as part of ongoing monitoring [3]? This paper promotes methods to test and diagnose the functionality and the performance of devices, LANs, and wide-area networks (WANs) to satisfy the reliability of packet delivery and the speed with which packets are delivered. Many other questions about the IEDs, protocols, and Ethernet message configurations that are equally important to signaling are outside the scope of this paper. Signaling via digital messages requires that specific engineering best practices be used during specification and design. Best practices to deploy Ethernet LANs are discussed in detail in [3] and include fast and efficient spanning tree algorithm processing in switches configured in a ladder topology.

Once these best practices are deployed in the design and construction of networks of IEDs to perform mission-critical applications, it becomes very important to also design methods to test and validate performance.

3 VERIFYING CORRECT LOCAL-AREA AND WIDE-AREA VIRTUAL LAN (VLAN) CONFIGURATION

Before testing network performance, it is necessary to verify that the perimeter and backbone ports are configured correctly. For normal operation and for every failure mode, each perimeter port must demonstrate correct message ingress and egress. This test is performed via a network configuration tester and monitor, as shown in Figure 2a. Best practice is to connect the monitor to the second Ethernet port of the PD and configure the PD to pass through all traffic received on the first port out of the second port. If the PD does not support this capability, disconnect the network cable from the PD and plug in the monitor for the brief duration of the test. Every message configuration combination of the media access code (MAC) address and VLAN is published into the network, and the display shows which messages successfully egress each perimeter port [3]. This answers Question 1 from Section 2. For example, when the network tester publishes 150 unique GOOSE signal messages with VLANs from 1 to 150 into the network, the network switch configuration is verified via the network configuration monitor within seconds. The human-machine interface (HMI) on the network configuration monitor illustrates that the network correctly segregates traffic and only permits GOOSE signal messages that match the configuration of the in-service GOOSE and sampled value messages to egress the network to the PD.

Validation of each specific GOOSE exchange is performed by adding an annunciation function in the signal payload. This validation is performed by triggering annunciation at the subscriber to visibly illustrate success. This annunciation element is triggered via a pushbutton on the publisher IED and mapped to an LED or other display on the subscriber front panel. Witnessing the LED on the subscriber change as a result of the pushbutton on the publisher gives immediate confirmation that the signal exchange is configured correctly and that the network is configured to pass the message. This

test will succeed even if unwanted traffic is present. The network configuration monitor is necessary to confirm that no unwanted messages are allowed via the network configuration.

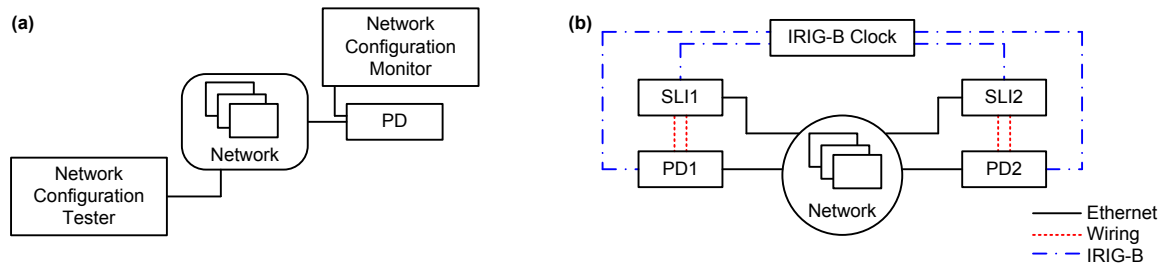


Figure 2: Network configuration tester and monitor topologies (a) and test network (b)

4 VALIDATING ELAPSED APPLICATION TIME BETWEEN DETECTED EVENT AND RESULTING MITIGATION ACTION

The total signal application time duration between a power system event and a subsequent mitigation reaction performed by a remote IED (see Question 2) is measured using synchronized logic IEDs (SLIs). These SLIs are attached to laboratory and in-service systems to simulate power system actions and monitor IED reactions for test purposes. These SLIs have high-accuracy synchronization to an IRIG-B time source, create high-accuracy digital Sequential Events Recorder (SER) reports, and have time-synchronized logic processing. This time-synchronized logic makes time duration calculations and absolute time stamping more accurate than in protection IEDs (PIEDs) synchronized to the power system. The SLIs trigger logic precisely at the top of the second with 1-millisecond accuracy and, when synchronized to the same time source, they start test activities at precisely the same point in time regardless of geographic location [3].

Using synchronized logic, SLI1 in Figure 2b triggers a simulated power system contingency change of state via a contact output wired to a contact input on PD1 precisely at the top of the second. SLI2 starts a timer at the top of the second. After detecting a contact input, PD1 publishes GOOSE messages with change-of-state data and sends them to PD2, which then closes an output contact as a mitigation reaction. SLI2 detects the PD2 output as a contact input and stops the timer as the total signal application time duration. SLI timers experience error from 0 to 1 millisecond due to a 2-millisecond operating cycle and precision starts. For verification, the SLI1 output contact is also temporarily hardwired to SLI2, and the time duration between the two input contacts on SLI2 is separately measured to confirm the accuracy of the top-of-the-second timer in SLI2. This means that multiple SLIs can be distributed over any distance and create precise-time measurements via digital messaging alone when synchronized to the same time source. The typical duration of mitigation applications based on digital signal exchange and contact output action is measured to be less than 14 milliseconds, as seen in Table 2. This answers Question 2 in Section 2. Redundant GOOSE signal messages are published at periods of 4, 8, and 16 milliseconds after the initial GOOSE message resulting from the change of state. If the first published GOOSE signal message after the change of state is not delivered successfully, the redundant publication 4 milliseconds later triggers the mitigation output in less than 18 milliseconds. This burst of redundant signal messages ensures that the transfer is executed within the required 20 milliseconds even if the LAN experiences a failure that lasts 15 milliseconds. Methods to design and validate LANs to recover from failure within the maximum duration of 15 milliseconds are accomplished by way of the ladder topology [3].

Signaling Messages	LAN Recovery Time	Transfer Time	Application Time (Digital Input to Digital Output)
1st (t_0)	No failure	<3 ms	<14 ms
2nd ($t_0 + 4$ ms)	<3 ms	<8 ms	<18 ms
3rd ($t_0 + 8$ ms)	<7 ms	<12 ms	<22 ms
4th ($t_0 + 16$ ms)	<15 ms	<20 ms	<30 ms

Table 2: Measured and calculated application time duration for a PIED with 2-millisecond operating cycle

5 VALIDATING SIGNAL TRANSMISSION TIME AS PART OF AN APPLICATION

IED, SLI, and PD are abbreviations for computerized products that perform intelligent control and monitoring. PIEDs are devices that track the power system and whose clocks are synchronized to a time source, but their operating cycles are synchronized to the power system. Therefore, input measurements and signals are detected, time-stamped, and recorded as SERs at some unknowable time within the operating cycle. As a result, time-stamp accuracy varies from being exactly correct to being nearly one full operating cycle late. The end result is that the time stamps of inputs are inaccurate by 0 to 1/2 of an operating cycle. For PIEDs operating every one-eighth power system cycle, input errors vary from 0 to 1.04 millisecond for a 60 Hz system, and from 0 to 1.25 millisecond for a 50 Hz system. For PIEDs operating every one-quarter power system cycle, input errors vary from 0 to 2.08 milliseconds for a 60 Hz system, and from 0 to 2.5 milliseconds for a 50 Hz system. The output time-stamp error for both PIEDs is zero because the operating cycle processes the output and the time-stamp function consecutively in the code. Unfortunately, because the starts of the operating cycles in the source PIED and in the destination PIED are not perfectly synchronized, SER records contain errors relative to absolute time as well as to each other. SLIs that are designed to correctly compensate for the time duration of input measurements and to operate at a 2-millisecond cycle will time-stamp the inputs accurately.

Transmission time duration, as shown in Figure 1—where the PDs are actually PIEDs—is calculated as the time difference between the time stamp in the SER for the contact input detection in PD1 or SLI1 and the time stamp in the SER of the signal reception in PD2 or SLI2 in Figure 2b. When an external trigger is synchronized to the top of the second, the error in the transmission time duration based on the delta time stamp method includes a physical input time-stamp processing error on the publisher and a digital message processing time-stamp error on the subscriber. The application time test is performed via an additional application timer test element in the actual signal GOOSE message. Using the actual signal GOOSE message provides vital performance information and acts as a persistent confidence check. The application timer test element provokes an SER in the subscriber and is used to trigger subscriber logic to publish a return GOOSE message that contains a second application timer test element. IEEE refers to this as a ping-pong test, but it uses GOOSE messages rather than a ping command. Ping time is the duration of one direction, and pong time is round-trip.

Although the method of using SER time stamps to calculate transmission time is useful and relatively easy, the error introduced by the asynchronous processing cycles is statistically large compared to the expected values. Therefore, with existing IEDs, it is possible to get an accurate understanding of application times, but it is not possible to get a precise time duration calculation. The time duration calculations within the PIEDs have enough accuracy to confirm when the applications are working correctly and—more importantly—when they are not. Interestingly, error values are the same for the test case where the transmission time duration is calculated by a timer in SLI2 and PD2. SLI1 and PD1 are triggered by internal logic to publish a test GOOSE signal at the top of the second each minute. As described in the SER test method, this is best done via an additional test element in the actual signal GOOSE message. A timer is started at the top of the second of each minute in SLI2 and PD2 logic and is stopped upon receipt of the test GOOSE signal from SLI1 and PD1. This test case can run permanently and act as a system self-test. These measured values are monitored, and if the transmission time exceeds a threshold value, an alarm is sent to supervisory control and data acquisition (SCADA) and displayed on the IED front panel, and an email is sent to a technician. This is an automatic method to answer Question 3 in Section 2. This can only be confirmed in real-time and in an ongoing fashion, as required by the network engineering guidelines via self-test mechanisms in the IEDs [1].

For IEDs that are not capable of starting logic based on clock time, such as top-of-second, it is necessary to use a variation of the IEEE ping-pong test to calculate, rather than measure transmission time. In this test, an additional test element in the actual signal GOOSE message or a separate GOOSE message is published, and a timer is started in SLI1 and PD1. SLI2 and PD2 are programmed to immediately publish a pong test signal message of their own in reaction to receipt of a test signal from SLI1 and PD1. Using this method, the round-trip transmission time is the result of the timer stopping in SLI1 and PD1 when they receive the pong test signal from SLI2 and PD2. This round-trip time is referred to as the pong transmission time, and the time divided in half is the ping transmission time, which is an approximation of a single-direction signal transmission time. The ping-pong transmission

time calculation is also done automatically in IEDs capable of top-of-second logic execution in order to perform a real-time signal application self-test. For each of these tests, the change of state is controlled automatically for repetitive testing of large numbers of samples or by a front-panel pushbutton on an IED for in-service samples. This method is an automatic and constant way to calculate an answer for Question 3 in Section 2.

6 VALIDATING SIGNAL TRANSFER TIME AS PART OF AN APPLICATION

Transfer time, as seen in Figure 1, is not directly measurable in IEDs because they do not time-stamp the receipt of messages, but rather their logical reaction to the contents. Therefore, transfer time is actually a calculated value equal to the transmission time minus the duration of the IED processing cycle. This is done manually with the transmission time calculated using the SER method or automatically in the logic of the IEDs performing the ping-pong test. This calculation answers Question 4 in Section 2.

Keep in mind that when additional traffic is allowed on the perimeter ports, it also affects processing in the IEDs.

7 VALIDATING SIGNAL TRANSIT TIME AS PART OF AN APPLICATION

Transit time, as seen in Figure 1, is not directly measurable in IEDs because IEDs do not time-stamp when messages enter and leave the LAN. There are sophisticated and expensive test tools that are used to measure transit time. However, with knowledge of Ethernet switching methods, transit time can be easily calculated to answer Question 5 in Section 2 [3]. Be aware, however, that analyzer tools based on nondeterministic operating systems, such as Microsoft® Windows®, capture data but the time-stamp accuracy varies widely regardless of the apparent resolution, and the tools are not useful for latency and duration measurements.

It is most important, however, to understand the change in transit time, if any, as a result of LAN failure and recovery. Hundreds of thousands of failure scenarios have been tested that provide enough data to answer Question 6 in Section 2 [3]. When using a ladder topology, the longest path that a GOOSE message travels includes two perimeter cables at 100 Mbps, three switches, and two backbone cables at 1 Gbps. Meanwhile, other Ethernet traffic is segregated so that it does not have an effect. Transit time through a correctly operating ladder topology LAN is 30 microseconds. The time to recover from failure modes varies from 1 millisecond to less than 15 milliseconds, depending on the type and location of the failure. Therefore, transit time is calculated to vary from 30 microseconds to 15 milliseconds. However, if the LAN is based on any other design, such as a ring, transit time cannot be calculated due to the influence of other Ethernet traffic, and it needs to be tested. Reconfiguration of any other topology is much longer than 15 milliseconds for every type and location of failure. To know the reconfiguration time, it is necessary to test each possible failure scenario after installation. For non-ladder LAN topologies, on-site testing after each topology change is necessary to answer Questions 6 and 7 in Section 2. However, the elegant design of the ladder topology creates an answer for both questions that does not change as the network grows and changes.

8 VALIDATING CORRECT DELIVERY OF ALL GOOSE SIGNAL MESSAGES

The only accurate way to monitor the correct delivery of GOOSE signal messages is to keep track at the receiver. The construction of the GOOSE message includes sequence numbers and state numbers to communicate when data changes and to uniquely identify each consecutive message. Each subscriber IED must monitor these parameters and record any abnormalities in signal message delivery. Figure 3 illustrates subsets of internal IED diagnostic reports that provide information on the subscription activity to a GOOSE signal application as well as an 87L application. These internal diagnostics provide the answer to Question 8 in Section 2.

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(a)	Accumulated downtime duration	: 0000:00:00	(b)	87L APPLICATION STATUS	
	Maximum downtime duration	: 0000:00:00		High Lost Packet Count	(v)
	Date & time maximum downtime began	: 07/13/2012		High Latency	(y)
	Number of messages received out-of-sequence(OOS)	: 0		High Asymmetry	(z)
	Number of time-to-live(TTL) violations detected	: 1		Round-Trip Delay (ms)	(aa)
	Number of messages incorrectly encoded or corrupted	: 0		Transmit Delay (ms)	(bb)
	Number of messages lost due to receive overflow	: 0		Receive Delay (ms)	(cc)
	Calculated max. sequential messages lost due to OOS	: 0		Asymmetry (ms)	(dd)
	Calculated number of messages lost due to OOS	: 0		Lost Packet Count 40s	(ee)
					Lost Packet Count 24hr

Figure 3: Internal IED GOOSE reception diagnostics (a) and 87L packet exchange diagnostics reports (b)

9 TROUBLESHOOTING AN IN-SERVICE SYSTEM EXPERIENCING GOOSE PROBLEMS

9.1 Understanding the Symptoms

While commissioning an upgrade to an in-service network, it was found that wide-area-distributed communications-assisted remedial action schemes (RAS) were operating less quickly than they had previously. These mission-critical applications were performed via GOOSE messages traveling from a detection device to a mitigation device over fiber-optic channels among substations hundreds of kilometers apart. The system upgrade included adding time-division multiplexers at each substation plus an additional centralized RAS.

9.2 Diagnosing Traffic Among Mitigation Devices

During the network upgrade, the GOOSE reception diagnostics report (as shown in Figure 3) immediately indicated that not all expected GOOSE messages were being received. This was made evident from error codes, on time to live expired, and messages received out of sequence, which meant some messages were not being received by the mitigation devices. At this point, it was necessary to determine if the GOOSE messages were not being published by the source IED, not being delivered by the network, or not being received by the destination IED. Because the source IED and destination IED had not changed, and because communications had been normal previously, the new network was investigated first. By using Wireshark®, it was quickly discovered that new and unexpected traffic patterns existed at each substation. Previously unseen distributed RAS GOOSE messages from neighboring stations were now visible in addition to new centralized RAS GOOSE messages from the control center. Best engineering practices require that the last octet of the MAC address and the VLAN identifier match and be unique from any other GOOSE message and that they be used to prevent these messages from entering LANs and LAN segments where they do not belong. It was determined that this additional traffic was interfering with the distributed RAS GOOSE messages.

The unwanted distributed RAS messages had been segregated from the substation networks with the previous wide-area communications, but they were now being allowed on local network segments where they did not belong. The unwanted centralized RAS messages had been newly added to the system, but they were being incorrectly delivered to local network segments where they were not needed.

Other centralized RAS messages were being correctly delivered to the local network segments, as identified by their MAC addresses and VLAN identifiers. However, the timing and frequency of these messages were unexpected.

9.3 Troubleshooting the Network to Identify Root Cause of Unexpected GOOSE Traffic

The Wireshark captures revealed that the previously designed VLAN segregation was no longer working, which pointed to the new WAN multiplexers that were found to have incorrect settings for VLAN management. Once corrected, all of the unexpected distributed RAS GOOSE messages were correctly blocked, but the unneeded new centralized RAS GOOSE messages were still present on the network. Careful examination of the messages using Wireshark illustrated that these centralized GOOSE messages had been incorrectly configured to use the same VLAN tags as other system GOOSE messages. This caused the WAN to deliver needed distributed RAS GOOSE messages and unneeded centralized RAS GOOSE messages to a substation LAN because they each had the same VLAN configuration. Once these centralized RAS GOOSE messages were corrected so that all GOOSE messages in the system had unique VLANs, messages were correctly segregated and only delivered to the LANs where they were needed.

Next, by reviewing Wireshark, it was observed that after the VLAN management was corrected, new centralized RAS GOOSE messages were being correctly delivered to perform infrequent low-speed analog set point changes. However, the messages had inadvertently been configured to be sent in a very rapid burst after a set point was changed and to be repeated often. This was unnecessary and actually saturated the WAN GOOSE links because the messages were so large. Once the publication schedule was engineered to match the type of data being delivered, the WAN link saturation was corrected.

Finally, a review of the bandwidth provisioning of the WAN GOOSE links revealed that the links were too small to meet the speed criteria for GOOSE delivery. Bandwidth is often mistakenly provisioned based on throughput when networks are designed for information technology (IT) purposes. Throughput provisioning is typical and adequate for business information and often for slow SCADA systems as well. However, the throughput provisioning method calculates bandwidth by considering the total number of bits in all the messages that need to be delivered each second as bits per second. Using this method, IT staff often incorrectly provision bandwidth to be only large enough to pass the number of bits in a GOOSE message within a second, considering this as bits per second. The flaw in this method is that it creates bandwidth that may take up to a full second when delivering a GOOSE message. Operational technology (OT) methods instead calculate bandwidth based on the required speed as the number of bits in the GOOSE message divided by the required transit time. The required protective GOOSE transit time is typically 1 millisecond, which means that the bandwidth is calculated by dividing the number of bits in a GOOSE message by 1 millisecond.

In this case, once it was correctly configured, the WAN time-division multiplexing system correctly and quickly delivered all of the distributed and centralized RAS GOOSE messages in addition to all of the other substation communications.

10 TROUBLESHOOTING GOOSE PROBLEMS DURING COMMISSIONING

10.1 Understanding the Symptoms

During commissioning of a substation system previously staged in the factory, the system began experiencing GOOSE message quality failure. By definition, the message quality of GOOSE subscriptions is set to failed if GOOSE messages are lost, late, corrupted, in test mode, or if the configuration is changed. It was suspected that many types of Ethernet packets were being lost in the network, but only the GOOSE packet loss was being detected. These losses were only being detected by IEDs with correctly functioning message quality monitors and alarms that alerted the technicians. The system had been tested in the factory with an Ethernet network configured by the application design team. However, the customer had contracted a separate IT group to provide and configure the substation Ethernet network. The application design OT engineers were asked to install and commission the substation IEDs, controllers, and computers by using the IT-installed Ethernet network. Because the IT Ethernet network providers did not fully understand IEC 61850 messaging, IEEE 802.1p packet priority, or IEEE 802.1Q VLAN segregation, the network was incorrectly and incompletely configured. The IT Ethernet network provider installed and tested Layer-3 addressing, ping command message exchange, and spanning tree reconfiguration. However, the network was not configured for the pre-engineered OT IEEE 802.1Q VLAN management. Ping command messages are unique and not used in the substation systems, so testing with them is not useful and provides false confidence of performance. The spanning tree reconfiguration needed to be tested using true GOOSE messages to confirm failover times for protection speeds, which is also often misunderstood by IT Ethernet designers. After the OT application engineers correctly configured the IEEE parameters for priority and VLANs, the PIEDs still showed failed GOOSE message quality.

10.2 Diagnosing the Network

Similar to the process described in Section 9.2, GOOSE reports immediately indicated that not all of the expected GOOSE messages were being received. Again, in this system it was necessary to determine if the GOOSE messages were not being published by the source IED, not being delivered by the network, or not being received by the destination IED. Because the source IED and destination IED had not changed, and because communications had been normal during factory testing, the new network was investigated first.

10.3 Troubleshooting the Network

A typical GOOSE exchange publisher and subscriber pair of IEDs that were experiencing failures were chosen. A test IED was also configured to subscribe to the same GOOSE messages being published. The application subscriber IED was put into pass-through mode so that all traffic received on the primary Ethernet port would pass through the second port, which was cabled to the test IED. The test IED showed the same missing packet behavior. Next, the test IED was directly connected to the publisher relay and it was discovered that no GOOSE messages were reported missing.

The GOOSE packets passed through four consecutive Ethernet switches with Switch 1 connected to the publisher IED, Switch 4 connected to the subscriber IED, and two others located between them. The test IED was moved and connected to the link between Switches 3 and 4, and the GOOSE reception diagnostics report, shown in Figure 3, revealed dropped packets. This was repeated for the links between Switches 2 and 3 and between Switches 1 and 2 with the same results. This troubleshooting method revealed that the messages were being correctly published to a directly connected subscriber IED, but some were being dropped if a single IT-provisioned Ethernet switch was located between the two IEDs. Careful comparison of the switch port settings revealed that the IT Ethernet designers had disabled auto-negotiation on the IED ports. Though the auto-negotiation setting exists, it should never be used. Auto-negotiation not only checks for speed settings but also duplex and crossover settings. Because auto-negotiation in the IT Ethernet was disabled, the IED was unsuccessful in performing auto-negotiation to the switch, but it was successful when directly connected to the test IED. Per clause 28 of the IEEE 802.3 standard, if auto-negotiation is not performed or if it fails, the IED port defaults to half-duplex. A common performance issue on 10/100 Mb Ethernet links occurs when one port on the link operates at half-duplex while the other port operates at full-duplex and packets are dropped due to the mismatch. Both sides of a link should have auto-negotiation enabled to be compliant with IEEE 802.3u.

Once auto-negotiation was enabled on the Ethernet switches, the subscriber GOOSE reception diagnostics report verified 100 percent GOOSE packet delivery.

11 CONCLUSION

Communications problems due to intermittent network saturation are tricky to find and difficult to fix. Finding them requires an understanding of what is likely to be happening and the ability to decide where to perform network analysis. An understanding of what causes these problems helps ensure that all testing is performed and that all appropriate measures have been taken to prevent problems caused by high-traffic events.

Simple tools, application and test IEDs, and very specific network test devices play an important role in Ethernet network performance testing. IED features should be deployed for acceptance testing and ongoing monitoring of application behavior. However, Ethernet network reconfiguration testing requires new special-purpose test devices to verify configuration and performance. These devices must be configurable to use enough resolution and accuracy to measure true performance and automatically trigger link loss and bridge failure to collect statistically meaningful results. Also, they must use appropriate technology to verify network behavior for the specific signal message types, such as multicast GOOSE messages [3].

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